

TECHNICAL DATA SHEET

TECHNYL C 116S V15 BK 21N
(Previously DOMAMID 6LVG15 300 BK)

Polyamide 6, 15% glass fiber reinforced, improved flowability, for injection moulding, black

General

Feature	Improved flowability
Polymer type	PA6 (Polyamide 6)
Processing technology	Injection molding
Certification	RoHS

Product identification

ISO 1043 abbreviation	PA6-GF15
ISO 16396 designation	PA6,GF15,M1,S12-060

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm³	1.23
Melt volume-flow rate, MVR, 5.0 kg	275°C, 5kg	ISO 1133	cm³/10 min	90
Viscosity number	96% H2SO4	ISO 307	cm³/g	125

Physical properties

				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	6200 / -
Stress at break	5 mm/min	ISO 527-1/-2	MPa	120 / -
Strain at break	5 mm/min	ISO 527-1/-2	%	2.5 / -
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	4700 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	45 / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	5.5 / -

Thermal properties

Melting temperature, 10°C/min		ISO 11357-1	°C	221
-------------------------------	--	-------------	----	-----

Test run at 23°C if not differently specified, DAM state (dry as moulded).
*: conditioned according to ISO 1110

Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	250 - 290 °C
Recommended mould temperature	80 - 100 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

Disclaimer

The information provided in this documentation corresponds to our technical knowledge at the date of its publication and do not constitute a specification. This information may be subject to revision at our discretion. Domo cannot anticipate all conditions under which this information and our products of other manufactures in combination with our products may be used. Domo accepts no responsibility for results obtained by the application of this information or for the safety and suitability of our products alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product or product combination for their own purposes. Unless otherwise agreed in writing, Domo sells the product without warranties. Buyers and users assume all responsibility and liability for loss or damage arising from handling and use of our products, whether used alone or in combination with other products. Unless specifically indicated, the grades mentioned are not suitable for applications in the pharmaceutical/medical sector.